SND GROUP
SINCE 1951

श्री NAVDURGA

TMT STEEL

TOMORROW'S TECHNOLOGY TODAY

Vision:

To enhance the lives of the stakeholders, by providing standard and quality products that are utilitarian, purposeful and stand the test of time, while ensuring that customer delight remains our prime focus at all times.

Mission:

To endeavor to achieve the vision with determination, dedication and drive focusing on the quality, punctuality, discipline and human values as the core mantra in our pursuit to perfection.

Objectives:

1. To provide products that match the customer's needs and expectations. Our endeavor would be to produce capital quality products and make them available at a reasonable and competitive price.

2. To manufacture products that are utilitarian, functional, durable, long-lasting, easily accessible and available at all times.

3. To develop and expand the customer base and market reach through effective marketing and promotional strategies.

4. To understand the customer needs, cater to their ever-growing demands, inform and create awareness on the changing market dynamics through effective communication with our consumers in order to earn customers' trust and thereby customer delight.

5. To establish a robust brand identity that is widely recognized. It would be achieved through better brand visibility and aggressive brand promotion. This would help in better brand recall in the minds of the consumers, which will ensure the steady growth of business in the long run.

The three Guiding Principles

has set for itself, it needs to constantly innovate. That's has always been the driving force of SND group. Adaptability to the change that takes place constantly and growth is the sign of life and progress. SNDB continues to adapt, innovate and explore new vistas of opportunity. Success is not the goal, but a milestone that motivates the team to move forward with zeal and zest.

Trust

Built over years of providing quality products, living upto customers' expectations and ensuring customers' delight

Commitment

Deliver products that meet the customer's specific need; accepting challenges and stretching our capabilities that little extra to meet the ever growing market needs through adaptability.

Dedication

Our dedicated and highly motivated team transforms our dream into a vision. Meeting customer's timelines by delivering products that pass through stringent quality tests every time has been the hallmark of Sri Navdurga TMT bars. Customers' delight is the only reward that inspires us to grow and progress continuously.

Creating Opportunities India is on the fast track of progress today. It is booming with investment and activity in infrastructure, industry and self-reliance is the mantra. Make in India is the focus, motivation and Goal. Realty and infrastructure development has seen a meteoric rise and the progress has been unprecedented. Sri Navdurga believes that in order to go beyond the standards it

The Origin

An enterprising individual's dream transformed into a group's vision that has over the years of relentless and untiring hard work, dedicated and committed efforts; with patience and perseverance have borne fruits today. The seed of enterprise sown then, has today bloomed into a garden nurtured and nourished by the group's sweat, toil, foresight and single-minded focus.
Sri Navdurga group was formed in 1951, when a team of dynamic entrepreneurs decided to chalk their own destiny and created an opportunity and explored as they ventured on a long and adventurous journey. Equipped with skill and abundant enthusiasm, the founders of the group charted new courses and established the foundation of a corporate empire that has now evolved into one of the most successful group of companies in the country today. The group has ventured into many different avenues, spotting the opportunities and determined to emerge as the pioneer in the chosen field. The group's motto is to never be content and rest on its laurels. Excellence didn't come to the group by chance; it was the single-minded pursuit of perfection that resulted in its success.

Sri Navdurga Billets Pvt. Ltd., was originally incorporated in 2007. In February 2008, it set up induction furnaces unit that manufactures high-quality M.S. billets, at Moti Ghanpur in Mahabubnagar District.
The company also set up a steel re-rolling mill with a 2.5 Lakh Tonnes capacity per annum. The re-rolling mill is equipped with the best available technology to manufacture the high-grade steel for the construction sector.

In Pace with The Technology

The main plant is equipped with the latest Thermex technology as well as a CNC machine by Sparkonix. Due to our advanced infrastructure, we can effectively control the cost of production. Our high-quality products surpass the prescribed national and even international standards.

This unit is designed to manufacture high quality TMT steel bars used in construction and infrastructure development. Our plant is spread over 24 acres of land with a constructed area of 1,50,000 sq. ft., and is well-equipped with a 460 mm Mill.

Technical details & infrastructure

Element-IS 1786 : 2008								
Chemical Composition	**Indian Standards**				**Sri Navdurga 550 Thermex TMT Specification**			
	Fe415	Fe500	Fe550	Fe600	NAVDURGA 500 TMT Fe415	NAVDURGA 500 TMT Fe500	NAVDURGA 500 TMT Fe550	NAVDURGA 500 TMT Fe600
Carbon, Max	0.3	0.3	0.3	0.3	0.25	0.25	0.25	0.25
Sulphur, Max	0.06	0.055	0.055	0.055	0.045	0.040	0.045	0.040
Phosphorus, Max	0.06	0.055	0.050	0.040	0.055	0.055	0.050	0.040
SR Max	0.11	0.110	0.100	0.095	0.100	0.095	0.095	0.075

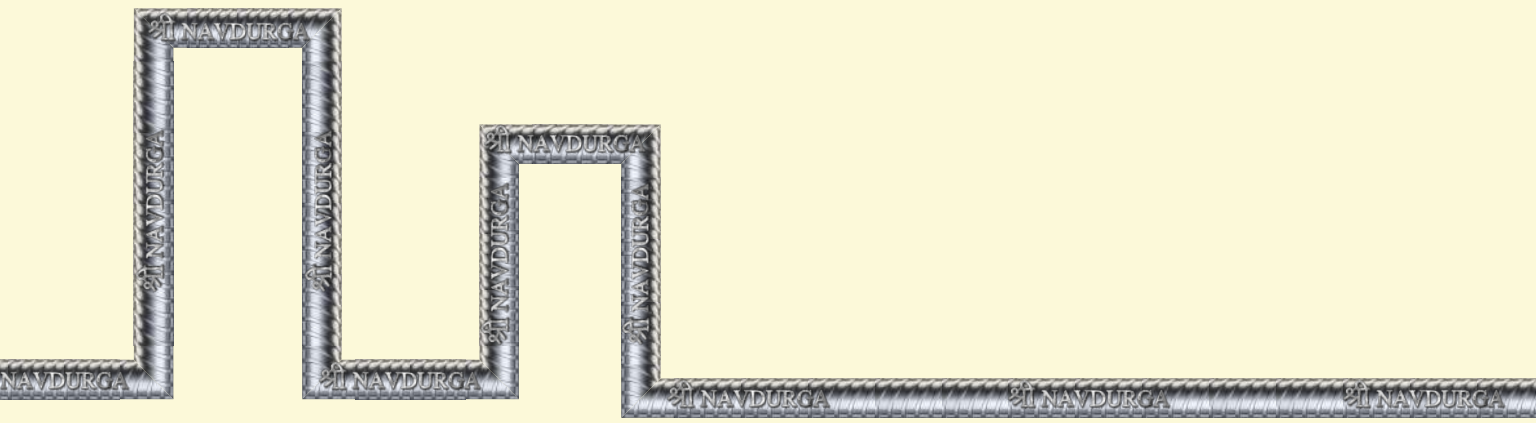
Weight Tolerance (BIS 1786 : 2008						
Size of Bar (mm2)	**Cross-Sectional Area (mm2)**	**IS 1786 Lower**	**IS 1786 Standard**	**Upper**	**Sri Navdurga 550 Thermax TMT Specification**	
8	50.3	0.367	0.395	0.423	0.375	0.415
10	78.6	0.574	0.617	0.660	0.586	0.648
12	113.1	0.844	0.888	0.932	0.861	0.915
16	201.2	1.501	1.580	1.659	1.533	1.627
20	314.3	2.396	2.470	2.544	2.396	2.544
25	491.1	3.735	3.850	3.966	3.375	3.966
28	616.0	4.685	4.830	4.975	4.733	4.927
32	804.6	6.121	6.310	6.499	6.184	6.436

Mechanical properties

Elements-IS 1786:2008						
	Indian Standards			Sri Navdurga 550 Thermex TMT Specification		
	Fe415	Fe500	Fe550	NAVDURGA 500 TMT Fe415	NAVDURGA 500 TMT Fe500	NAVDURGA 500 TMT Fe550
Yield Strength, Min (N/mm2)	415	500	550	450	530	580
Ultimate Tensile Strength, Min (N/mm2)	485	545	585	530	570	610
Elongation, Min (A), (%)	14.5	12	10	18-22	15-21	12-18

Nominal Size mm Mandral Diameter For Different Grades (IS 1786 : 2008)						
Bend Properties	Indian Standards			Sri Navdurga 550 Thermex TMT Specification		
	Fe415	Fe500	Fe550	NAVDURGA 500 TMT Fe415	NAVDURGA 500 TMT Fe500	NAVDURGA 500 TMT Fe550
Upto & including 20	3d	4d	5d	3d	3d	3d
Over 20	4d	5d	6d	3d	4d	5d

Whered is the nominal Size in mm of the test piece.



QAP-inspection & testing plan

Area	Sl. No.	Quality Attribute	Inspection Procedure	Frequency	Remarks
Bidar Yard	1	Traceability & Stocking	Cast Identity:TC visa-vls the Billet (physically)	Random five Billets	Billets with deviation to be segregated & recorded. Small billets cut as per required lengths to be identified with cast number and stacked cast wise.
Furnace	1.1	Billet Condition	Surface: Gross defects like double pour, dep slag patch, Pinholes, Slag patch, Cracks etc.	Do	Data to be kept as quality record
	2	Billet Charging	Cast-wise	Every billet	Accountability of billets must be available, Segregated billets with deviation to be charged & rolled as a 'Lot' as Instructed by customer.
	2.1	Furnace temperature	Check against the standard Soaking Temp (Target 1225 +/25^{0}C)	Hourly	Data to be maintained as a quality record effort to be made to maintain lowest constant temp for satisfactory rolling.
	2.2	Excess Oxygen	Aim-2.5%	Twice/shift	Data to be kept as a quality record

Area	Sl. No.	Quality Attribute	Inspection Procedure	Frequency	Remarks
Rolling	3	Cobbles	Number/shift	Date and shift wise	Cause-wise analysis for corrective action & then Process Control.
Water Quenching	4	Entry and exit temperature	As per Thermax Specification	Hourly	Data to be kept as quality record
Cooling Bed	5	Movement of bars	To achieve Uniformity in cooling	Hourly	Do
	5.1	Sampling (Regular and for standardization)	Sample should be 1.0 Meter in length for carrying out all Relevant tests	-	Straightness (3mm/M) of bars needs to be ensured

Area	Sl. No.	Quality Attribute	Inspection Procedure	Frequency	Remarks
Inspection and testing	6	Surface	Rolling defect viz. Lap, fin, Rough Surface, Shearing, Rib washout & guide mark etc.	Continuous	In case of defect, Source need to be Identified & corrective action to be taken & this should be a Quality Record.
	6.1	Bar & Ribs	Appearance, thickness & width, Wt/Meter, Ar-Value, Clarity of Branding & Bar Diameter.	Based on regular BIS (ISI 1786:2008)	To confirm ISI 1786:2008 Requirements. Attempt should be made to roll 100% bars in lighter side (between dead wt & 3% light) & this should be a Quality Record.
	6.2	Mechanical	Tensile, Bend / Rebend*.	ISI 1786:2008 SOT	YS>530Mpa to <580Mpa & El:18.0% For Fet500D/SD Min. And 520 to 560 Mpa & El 20.0% Min for MA & this should be a Quality Record.
	6.3	Micro-Structure	Rim Pattern for TMT	Based on regular BIS samples. (ISI1786:2008)	Fe 500D/SD: Highly eccentric (Thin/Thick ratio <0.5), Horse-shoe & very thin Rim (<0.5mm thick) is not acceptable. MA Rebar: absence of Tempered Martensitic ring. This should be a Quality Record.

Steadfastness, Durability and Tenacity are the Hallmark Of SNDB TMT bars!

German Thermex Technology

Sri Navdurga Billets produces Thermo mechanically treated reinforced bars using the latest German Thermex Technology. The entire process of melting the iron and rolling the TMT bars in the rolling mills is fully automated and monitored by a team comprising metallurgists, engineers, foreman and experienced operators.

Testimonials

"We have been the dealers for Sri Navdurga TMT bars for over a decade now. The fact that we have had repeat customers for this brand is a proof of the high quality TMT bars that SNDB produces. I am completely satisfied with their supply, service and quality of their products."

Vishesh Steel, Bahadurpura

"In the last decade, we have completed three major ventures. We have constructed more than 1500 high-rise multi dwelling units that has garnered customers' appreciation and satisfaction. We have over the years built a strong relation with Sri Navdurga Billets pvt.ltd., who have unfailingly supplied high quality TMT bars of different grades that have helped us build strong structures. We wish them the very best."

Modi builders

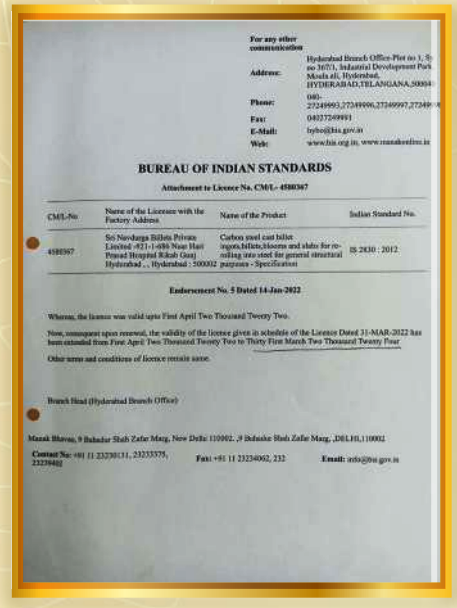
"The price variation is marginal the quality matches the best in the industry, prompt delivery. So, what makes Sri Navdurga TMT bars the most preferred choice? It is their customised supply that makes them stand apart. Thank you Sri Navdurga."

Apurupa constructions

"The challenge was to offer quality construction at affordable price to our segment of customers. We could not have achieved this, without the material support from our vendors. Sri Navdurga provided us with TMT bars of global standards at an affordable price. We created history."

Janapriya Properties Pvt. Ltd.

Certifications



BUREAU OF INDIAN STANDARDS

Attachment to Licence No. CM/L- 4580367

CM/L-No.	Name of the Licensee with the Factory Address	Name of the Product	Indian Standard No.
4580367	Sri Navdurga Billets Private Limited -#21-1-686 Nasr Hari Peyad Hospital Rikab Gunj Hyderabad , , Hyderabad : 500002	Carbon steel cast billet ingots,billets,blooms and slabs for re-rolling into steel for general structural purposes - Specification	IS 2830 : 2012

Endorsement No. 5 Dated 14-Jan-2022

Whereas, the licence was valid upto First April Two Thousand Twenty Two.

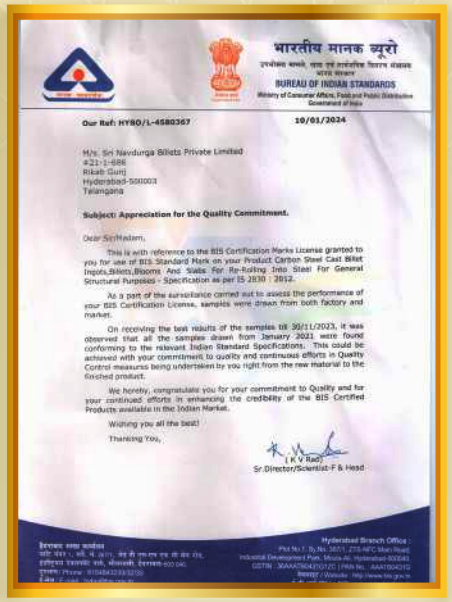
Now, consequent upon renewal, the validity of the licence given in schedule of the Licence Dated 31-MAR-2022 has been extended from First April Two Thousand Twenty Two to Thirty First March Two Thousand Twenty Four

Other terms and conditions of licence remain same.

Branch Head (Hyderabad Branch Office)

Manak Bhavan, 9 Bahadur Shah Zafar Marg, New Delhi 110002. ,9 Bahadur Shah Zafar Marg, ,DELHI,110002

Contact No: +91 11 23230131, 23233375, 23239402 Fax: +91 11 23234062, 232 Email: info@bis.gov.in



भारतीय मानक ब्यूरो

BUREAU OF INDIAN STANDARDS

Our Ref: HYBO/L-4580367 10/01/2024

M/s. Sri Navdurga Billets Private Limited
#21-1-686
Rikab Gunj
Hyderabad-500003
Telangana

Subject: Appreciation for the Quality Commitment.

Dear Sir/Madam,

This is with reference to the BIS Certification Marks License granted to you for use of BIS Standard Mark on your Product Carbon Steel Cast Billet Ingots,Billets,Blooms And Slabs For Re-Rolling Into Steel For General Structural Purposes - Specification as per IS 2830 : 2012.

As a part of the surveillance carried out to assess the performance of your BIS Certification License, samples were drawn from both factory and market.

On receiving the test results of the samples till 30/11/2023, it was observed that all the samples drawn from January 2021 were found conforming to the relevant Indian Standard Specifications. This could be achieved with your commitment to quality and continuous efforts in Quality Control measures being undertaken by you right from the raw material to the finished product.

We hereby, congratulate you for your commitment to Quality and for your continued efforts in enhancing the credibility of the BIS Certified Products available in the Indian Market.

Wishing you all the best!

Thanking You,

(K V Rao)
Sr.Director/Scientist-F & Head

Hyderabad Branch Office :

THERMEX
QST LICENCE

This is to certify

Sri Navdurga Pvt. Ltd.

has been granted Licence Rights to use the THERMEX QUENCHING SYSTEM and TECHNOLOGY of M/s HENNIGSDORFER STAHL ENGINEERING GmbH, GERMANY in its Rolling Mill at Sy. Nos. 94 – 96 and 113, Mothighanpur Village, Balanagar Mandal, Mahaboobnagar District, PIN 509 202, Telangana, India to produce high strength Thermex Quenched & Self Tempered (QST) rebars having mechanical properties as per IS 1786 : 2008 (Fourth Revision) Amendment 3 of March 2017 Grades Fe 415, Fe 415D, Fe 500, Fe 500D, Fe 550, Fe 550D & Fe 600 in sizes 08 to 32 mm.

This Licence is valid up to 31st March 2024.

for H&K ROLLING MILL ENGINEERS PVT. LTD.

Managing Director

(Amended)

Government of India
Form GST REG-06
[See Rule 10(1)]

Registration Certificate

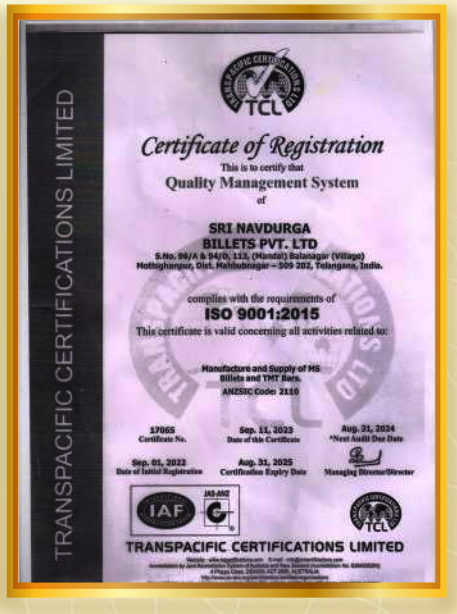
Registration Number :36AALCS1909A1ZM

1.	Legal Name	SRI NAVDURGA BILLETS PRIVATE LIMITED			
2.	Trade Name, if any	SRI NAVDURGA BILLETS PRIVATE LIMITED			
3.	Constitution of Business	Private Limited Company			
4.	Address of Principal Place of Business	115, SY NO 96/A, 94/D, MOTHIGHANPUR VILLAGE, BALANAGAR MANDAL, MAHBUBNAGAR DIST, Mahabubnagar, Telangana, 509202			
5.	Date of Liability	01/07/2017			
6.	Date of Validity	From	01/07/2017	To	NA
7.	Type of Registration	Regular			
8.	Particulars of Approving Authority	Telangana Goods and Services Tax Act, 2017			

Signature

Name	Ajay Reddy Mula
Designation	Deputy State Tax Officer
Jurisdictional Office	LTU CHARMINAR
9. Date of issue of Certificate	07/02/2019

Note: The registration certificate is required to be prominently displayed at all places of Business/Office(s) in the State



TRANSPACIFIC CERTIFICATIONS LIMITED

TCL

Certificate of Registration

This is to certify that

Quality Management System

of

SRI NAVDURGA
BILLETS PVT. LTD
S.No. 96/A & 94/D, 113, (Mandal) Balanagar (Village)
Mothighanpur, Dist. Mahbubnagar – 509 202, Telangana, India.

complies with the requirements of

ISO 9001:2015

This certificate is valid concerning all activities related to:

Manufacture and Supply of HS Billets and TMT Bars.
ANZSIC Code: 2110

17065	Sep. 11, 2023	Aug. 31, 2024
Certificate No.	Date of this Certificate	*Next Audit Due Date
Sep. 05, 2022	Aug. 31, 2025	Managing Director/Director
Date of Initial Registration	Certification Expiry Date	

IAF MLA

TRANSPACIFIC CERTIFICATIONS LIMITED

Where Iron becomes Steel

SND GROUP
SINCE 1951

श्री NAVDURGA
TMT STEEL

TOMORROW'S TECHNOLOGY TODAY

SRI NAVDURGA BILLETS PRIVATE LIMITED
D.NO: 8/2/602-B, OPP TO SOUTH INDIAN BANK
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HYDERABAD -500034
TELANGANA
PH: 040-23352130
Mobile No : 9505611100